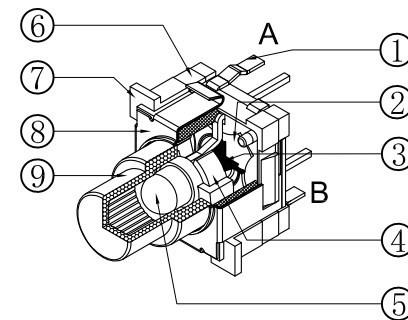
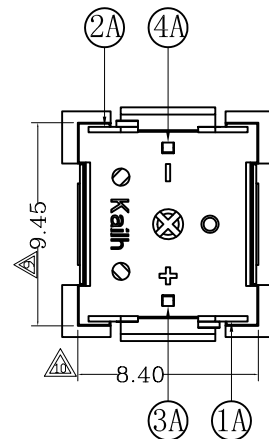
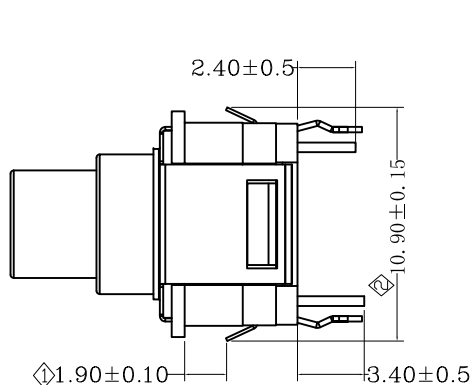
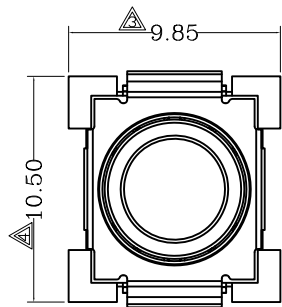
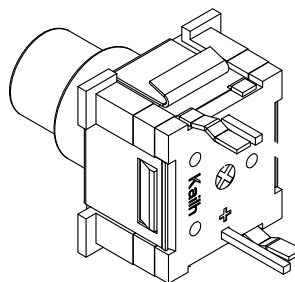
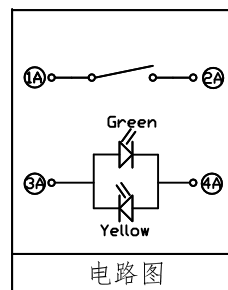
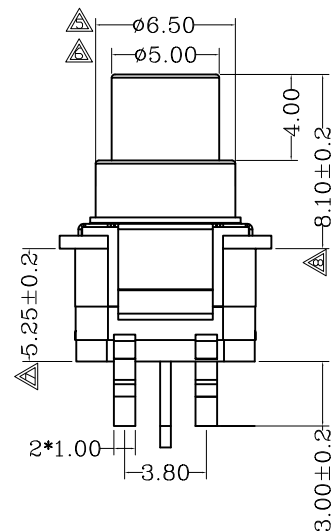


ABIDE BY ROHS



Specification :

- 1.Rating : DC12V 50mA
- 2.Contact Resistance : 100mΩ Max
- 3.Insulation Resistance : 100M Ω Min
- 4.Withstand Voltage : AC250V (50-60Hz)For 1 minute
- 5.Operation Force : 450±100gf
- 6.Life Test : 25,000 Cycles
- 7.Total Travel : 1.20±0.25mm
- 8.Operation Type:Touch Restore



备注:

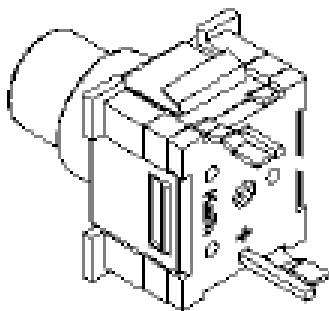
- ◇: 表示重点管控尺寸, 一般为功能尺寸, 首检及巡检时需量测。
△: 表示次重点管控尺寸, 一般为装配尺寸, 首检时需量测。
1) 重点及次重点管控尺寸中的序号不可重复, 需依次往后增加。若其中有某个尺寸在变更或其它状况下, 尺寸消失或不要求管控时, 原序号不可再用。有其它尺寸需要增加管控时, 序号往后增加。
2) 版次定义: 新开发而未转量产之产品图面版次为A1, A2, A3...
已转量产之产品图面版次为A, B, C...

9	Keystoke	—	1pcs	PC	Transparent	—
8	Shell	—	1pcs	Stainless Steel	—	—
7	Cover	—	1pcs	PA10T	Black	—
6	Base	—	1pcs	PA10T	Black	—
5	LED	—	1pcs	#2.8mm Super Bright Yellow&Green LED	—	—
4	Pad	—	1pcs	LCP	Black	—
3	Rubber pad	—	1pcs	Rubber	Gray	—
2	Contact	—	1pcs	Stainless Steel	Plating Au(4u")	—
1	Terminal	A.B	1pcs	Brass	Plating Au(3u")	—
ITEM	PART NAME	TER'NO.	QTY.	MATERIAL	FINISHING	REMARK

APPROVALS		DATE		 kailh	东莞市凯华电子有限公司 DONGGUAN CITY KAIHUA ELECTRONICS CO.,LTD		
DRAWN	Nick Lai	2019.04.02					
CHECKED					TITLE:	LA9313-1 LAMP SWITCH	
APPROVALS					PART NO.	CLA931301D02	
TOLERANCES ARE	30<L	±0.30	ANGLE	UNIT: mm	SCALE:1:1	PROJ: 	
	10<L≤30	±0.20					
	5<L≤10	±0.15					
	L≤5	±0.10					
		±2'	DRAWING NO.	KHA—LA9313-001EN	SHEET 1 OF 1		

ECN NO.	REV.	DATE.	DESCRIPTION.	CHANGE.	CHECK.	APPRO.
	B	2012.8.10	将1.90和10.9的尺寸公差加大	唐海华		
	A		NEW			

Product Specification



P/N: _____

CLA931301D02

Title :

Lamp Switch

Rev.	ECN	Release and Revision Description:	Prepared By /Date:	Checked By/Date:	Approved By/Date:
A	— —	New releasing	HQC 2019/05/20	LPH 2019/05/20	David 2019/05/20

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1. Scope:

This Product Specification covers the requirement of Micro switch on product performance, test methods and quality assurance provisions.

2. Product Application:

The Switch is applied in all types of electrical appliances. Please let us know before using any of the products in the application not described abovev.

3. Technology Parameters:

Ambient Humidity:	45~85% R.H.;
Operating Temperature Range:	-10℃~+70℃;
Storage Temperature Range:	-20℃~+80℃;
Suggested storage period :	about 6 months

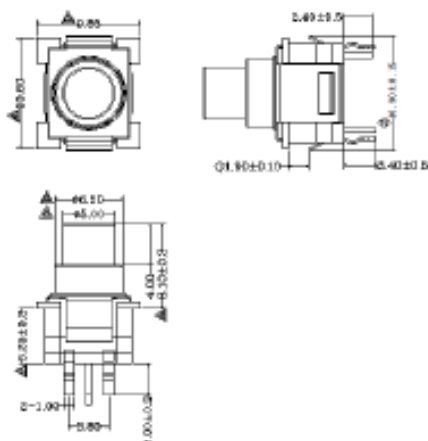
Normal Condition:

Ambient temperature:	20±5
Relative humidity:	65%±5% R.H.;
Air pressure :	86~101KPa;
Contact Resistance:	100 mΩ Max;
Operation Force:	450±100gf
Solder Ability :	Tim-lead soldering : 245℃±5℃ 5s±0.5s;
	Lead-free welding : 255℃±5℃ 5s±0.5s;
Withstand Soldering Temperature:	Wave soldering: 260±5℃ 5±0.5s;

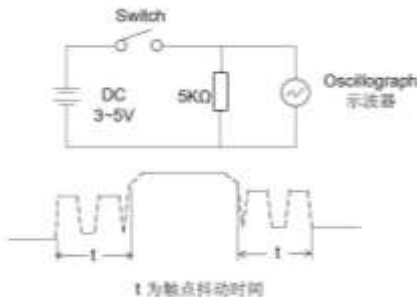
4. Rated Performance Requirements:

Rating:	DC12V / 50mA
Insulation Resistance:	≥100MΩ/DC 250V;
Withstand Voltage:	250V AC 1 Minute;
Mechanical Life:	25,000 Cycles.

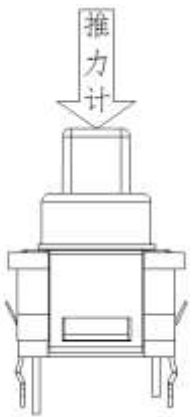
5. Profile Dimensions :

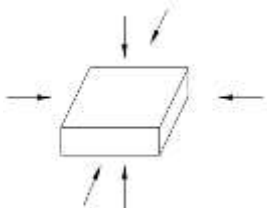


6. Electrical Performance:

Item	Description	Test Condition	Requirement
6.1	Contact Resistance	Static load: (Operation force)x2, which is applied on the center of Switch stem. Be measured when the switch contact stabilization. Measurement tool: Contact resistance Meter. (1KHz, 20mV, 5~50mA) Measured at low current (100mA or less).	100mΩ Max
6.2	Insulation Resistance	Apply a Voltage of DC 250 V for 1 minute, according to the below method. (1) Between terminals. (2) Between terminal and Body.	100MΩ Min
6.3	Dielectric withstanding voltage	Apply a Voltage of AC250 V (50~60Hz) for 1 minute, according to the below method. (1) Between terminals. (2) Between terminal and Body.	No evidence of breakdown.
6.4	Bouncing	Operation speed: 3~4 times/s Oscilloscope Switch Bouncing Test Circuit.  t 为触点抖动时间	Before Life cycle: On: 5ms MAX Off: 5ms MAX After Life cycle: On: 10ms MAX Off: 10ms MAX

7. Mechanical Performance:

It	Description	Tes Condition	Requirement
7.1	Operation force	Operate the keystroke of the switch and then increase press strength gradually, Measured maximum operation force while the travel of the switch is full.	$450 \pm 100\text{gf}$
7.2	Travel	Operate the keystroke of the switch vertically, the travel distance of keystroke moving from its free position to maximum moving distance shall be measurement.	$1.20 \pm 0.25\text{mm}$
7.3	Static Strength	A static load of 3kgf shall be applied in the direction of button operation for a period of 60 seconds. 	No damage (Electrical and mechanical)
7.4	Stem Pull Strength	Break by a pull force applied opposite to the direction of stem operation.	500gf Min

7.5	Shock	Measured by according to the below condition: (1) Acceleration: 80g accelerated speed (2) Cycles of test: 3 cycles each in 6 directions, for a total of 18 cycles. 	Shall meet No.6, 7.1, 7.2
7.6	Life Test	(1) 1 Weight: 800gf (2) Operation speed: 60 cycles/min (3) Push force: Maximum value of operation force. (4) Cycles: 25,000 times Min	Contact resistance: 500 Ω Max Bouncing: 10ms Max Operation force and tactile force: Variation rate within $\pm 30\%$

8. Environmental Performance:

Item	Description	Test Condition	Requirement
8.1	Cold test	(1) Temperature : $-20 \pm 2^{\circ}\text{C}$ (2) Duration of test: 96h (3) Take off a drop water (4) Standard conditions after test : 1	Contact resistance: 200m Ω Max Shall meet : No. 6.2 to 6.4 No. 7.1 to 7.2
8.2	Heat test	(1) Temperature : $80 \pm 2^{\circ}\text{C}$ (2) Duration of test: 96h (3) Take off a drop water (4) Standard conditions after test : 1h	Contact resistance: 200m Ω Max Shall meet : No. 6.2 to 6.4 No. 7.1 to 7.2

8.3

Temperature cycle

- (1) Test cycles: 5 cycles
- (2) Standard condition after test: 1h

	Temperature	Duration of test
1 cycle	20±5℃	1h
	-20±5℃	1h
	20±5℃	h
	80±5℃	1

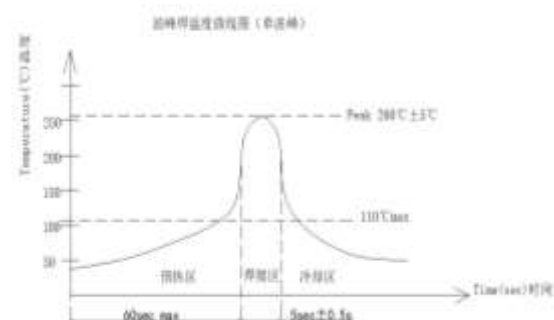
Contact resistance:
200mΩ Max
Shall meet :
No. 6.2 to 6.4
No. 7.1 to 7.2

8.4

Soldering heat test

Soldering area: 1/2 of PWB thickness.
(PWB: T=1.6mm)

Soldering temperature: 260±5℃
Soldering time: 5±0.5s



Appearance:
No abnormality.

8.5

Solder ability

Lead-tin soldering:
Soldering temperature: 245±5℃
Soldering time: 5±0.5s

Lead free soldering:
Soldering temperature: 255±5℃
Soldering time: 5±0.5s

At least 90% of surface area of immersed portion shall be covered by solder.

8.6

Humidity test

- (1) Temperature : 60±2℃
- (2) relative humidity: 90~95% R.H.
- (3) Duration of test: 96h
- (4) Take off a drop water
- (5) Standard conditions after test: 1h

Contact resistance:
200mΩ Max
Shall meet :
No. 6.2 to 6.4
No. 7.1 to 7.2

8.7	Salt Spray	Apply the following environment to test : (1) Temperature : $35 \pm 5^{\circ}\text{C}$ (2) Salt water density: $5 \pm 1\%$ (3) Duration: 24hours (4) After test, the salt deposit shall be removed by running water.	Appearance: No corrosion spot, no crack, no base plate naked. Contact Resistance: 200 m Ω Max
8.8	Withstand K ₂ S	Apply the following environment to test: (1) Temperature: $35 \pm 5^{\circ}\text{C}$ (2) K ₂ S Density: 2%; (3) Duration: 2 minute.	Appearance: No corrosion spot, no crack, no base plate naked. Contact Resistance: 200 m Ω Max

9. Packaging

Packaging type: PE Bag, 500PCS/Bag, 5000PCS/Outer Carton



10.Precautio

10.1 Immersion Soldering condition

ITEM	CONDITION
Preheat temperature	110℃ Max (Ambient temperature of soldering surface of P.W.B)
Preheat time	60s, Max
Area of flux	1/2 Max of PWB Thickness
Temperature of solder	260±5℃ 260±5℃
Time of immersion	5±0.5s 5±0.5s
Number of soldering	2times Max (But should down heat of the first soldering)
Printed wiring board	Single side copper-clad laminates

- (1) After switches were soldered, please be careful not to clean switches with solvent
- (2) Under the condition of using soldering iron, soldering temperature shall be 350℃±5℃ with 3±0.5s.

10.2 Notes

- (1) Please be cautious not to give excessive static load or shock to switches.
- (2) Please be careful not to stack up P. W. B. after switches were soldered.
- (3) Preservation under high temperature and high humidity or corrosive gas should be avoided
Especially. When you need to preserve for a long period, do not open the carton.
- (4) The standard storage period is 3 months, with maximum up to 6months, preferably to be used as soon as possible. After opening the package, you should put the remaining switches in a plastic bag to prevent from damp and corrosive gas.
- (5) This Product Specification is considered as the technical agreement on product between the receiving customer and Kailh. Any information on Product Catalogue which is in conflict with or different from the corresponding information of this document is considered as invalid.
- (6) It will be considered that customer already confirmed and accepted this specification if customer issue purchase order to us directly.
- (7) If there is no order or no request for new specification after 1 year upon this specification is issued, the specification will be regarded as invalid.
- (8) Products meet the ROHS & REACH environmental management substances control standards