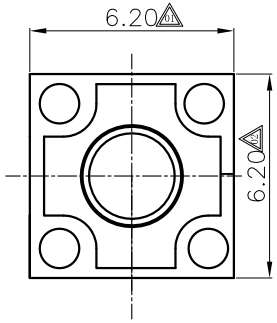
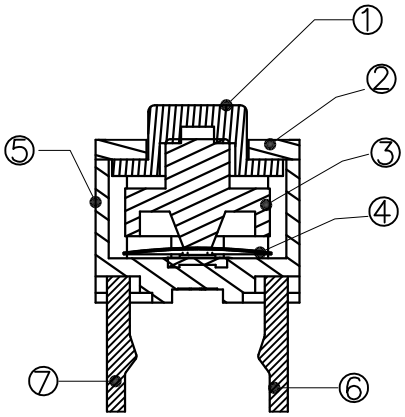
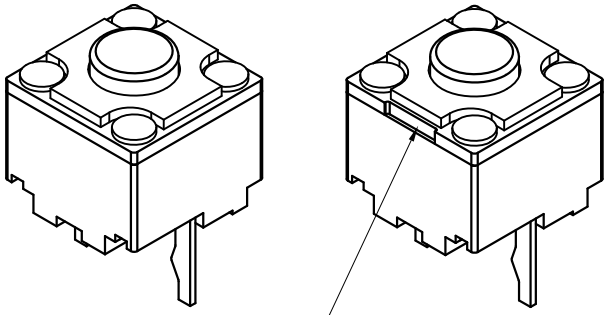
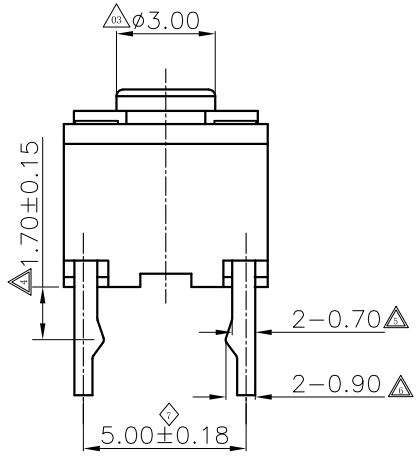
成品检验图面

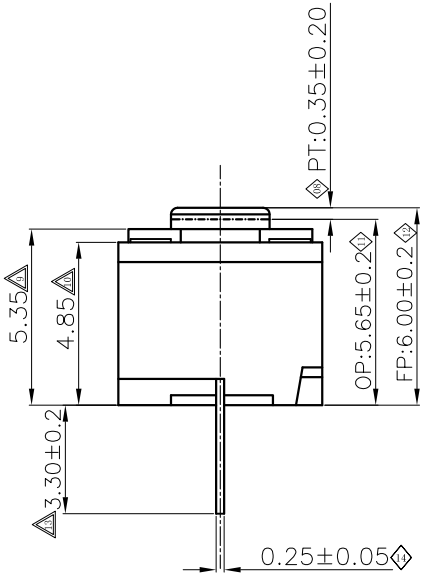






工艺缺口对产品功能安装及
使用无任何影响.





■ 产品规格:

- 1. 额定值: 直流12伏 50毫安
- 2. 接触阻抗: 100毫欧 最大
- 3. 绝缘阻抗: 100兆欧 最小(DC250V)
- 4. 耐高压: 交流250伏 (50-60赫兹)持续 1 分钟
- 5. 操作力: 80±20gf
- 6. 操作行程: 0.35±0.2mm
- 7. 机械寿命: 300万次以上

	序号	物料料号	零件名称	端子编号	用量	材 料	镀层/颜色	备 注
自动机物料表	⑥	BWMI62XX-01011	端 子	a b	1	H65Y	镀银8-15u″	
	⑤	BZMI62XX-02018CL	单粒基座		1	PA66+GF. 30%	黑 色	
	④	BWMI62XX-03001	弹 片		1	SUS301-EH	镀银20u″	
	③	BSMI62XX-03010	橡胶垫		1	硅 胶	白 色	
	②	BSMI62XX-04007	单粒盖子		1	PBT+30%GF	黑 色	
	①	BSMI62XX-05020	导 芯		1	PBT+30%GF	乳白色	
	⑥	BWMI62XX-01005	端 子	a b	1	H65Y	镀银8-15u″	
手工线物料表	⑤	BZMI62XX-02011CL	双排基座		1	PA66+GF. 30%	黑 色	
	④	BWMI62XX-03001	弹 片		1	SUS301-EH	镀银20u″	
	③	BSMI62XX-03010	橡胶垫		1	硅 胶	白 色	
	②	BSMI62XX-04002	双排盖子		1	PA66+GF. 30%	黑 色	
	①	BSMI62XX-05020	导 芯		1	PBT+GF. 30%	乳白色	
	序号	物料料号	零件名称	端子编号	用量	材 料	镀层/颜色	备 注

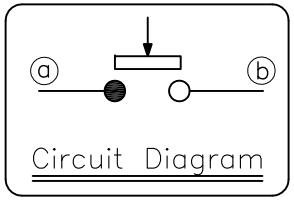
备注:

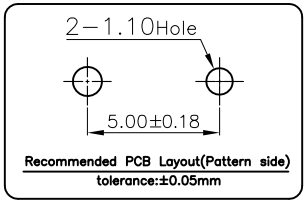
◇: 表示重点管控尺寸，一般为功能尺寸，首检及巡检时需量测。

△: 表示次重点管控尺寸,一般为装配尺寸，首检时需量测。

1)重点及次重点管控尺寸中的序号不可重复，需依次往后增加。若其中有某个尺寸在变更或其它状况下，尺寸消失或不要求管控时，原序号不可再用。有其它尺寸需要增加管控时，序号往后增加。

2)版次定义:新开发而未转量产之产品图面版次为A1, A2, A3...
已转量产之产品图面版次为A, B, C...





ECN-1709-14	D	2017.9.19	受控成品图纸和BOM表增加自动组装机物料表⑴	陈耿	
ECN号码	版次	日期	说明	变更者	审 核

承 认		日期	东莞市凯华电子有限公司 DONGGUAN CITY KAIHUA ELECTRONICS CO.,LTD		
设 计	陈耿	2016.01.11			
审 核			名 称	6.0方形微动乳白导开关	
核 准			料 号	CMI626001D10	
未注尺寸公差	30<L ±0.30 / 10<L≦30 ±0.20 / 5<L≦10 ±0.15 / L≦5 ±0.10	角 度 ±2°	单位: mm	比例:1:1	视角
			图 号	KHA-MI6260-002	页次 1 OF 1

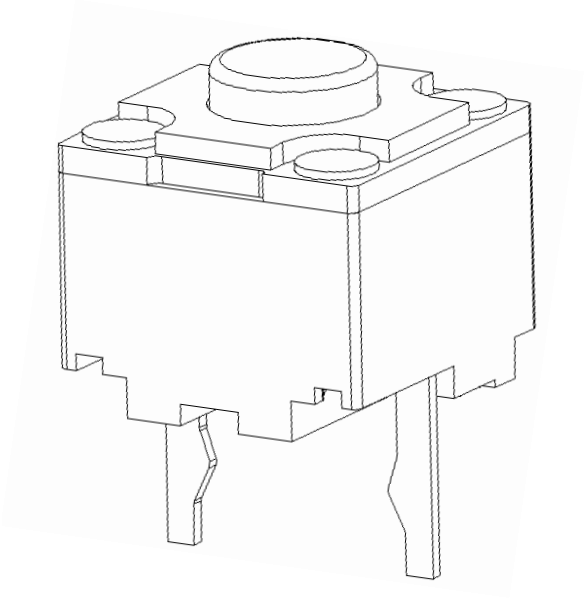
凱華電子
KAIHUA EELETRONICS

Document Number:

KH-PS1610-19

产品规格书

Product Specification



P/N: CMI626001D10			Title : Micro Switch		
Rev.	ECN	Release and Revision Description:	Prepared By/Date:	Checked By/Date:	Approved By/Date:
A	——	New releasing 初版发行	陈耿/2015/11/15	吕攀豪/2015/11/16	陈军/2015/11/16
B	——	Revise format 修订格式	陈耿/2016/10/19	易平/2016/10/19	王锋/2016/10/19

Content

目录

1. Scope/范围:

This Product Specification covers the requirement of Micro switch on product performance, test methods and quality assurance provisions.
本规格书内容涵盖微动开关产品的要求，包括性能指标、测试方法及质量保证方面等。

2. Product Application/产品应用：

The Switch is applied in all types of Computer mouse. Please let us know before using any of the products in the application not described above.
该微动开关产品适用于所有类型的电脑鼠标,如果用于本文中未提及的领域请在使用前告知。

3. Technology Parameters/技术参数：

Ambient Humidity 工作湿度：	45~85% R.H.；
Operating Temperature Range 使用温度范围：	-10℃～+70℃；
Storage Temperature Range 保存温度范围：	-20℃～+80℃；
Normal Condition:	
Ambient temperature 环境温度：	20±5℃
Relative humidity 相对湿度：	65%±5% R.H.；
Air pressure 气压：	86~101KPa;
Contact Resistance 接触阻抗：	100 mΩ Max；
Operation Force 操作力：	80±20gf；
Solder Ability 可焊性:	245±5℃,3±0.5s；
Withstand Soldering Temperature 耐焊接热:	260±5℃,3±0.5s；

4. Ratings/额定性能要求：

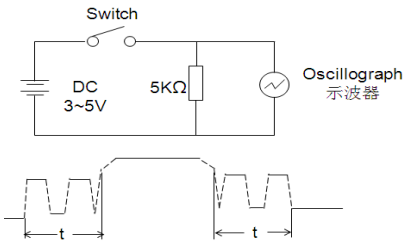
Rating 额定负荷：	DC12V / 50mA；
Insulation Resistance 绝缘电阻：	≥100MΩ/ DC 250V;
Withstand Voltage 耐电压：	AC 250V 1 Minute;
Mechanical Life 机械寿命：	3,000,000 Cycles.

5. Profile Dimensions /外形尺寸：

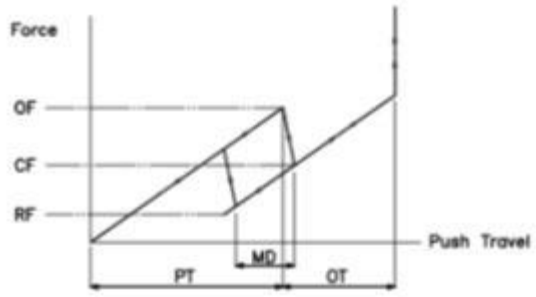
见成品图纸规格：

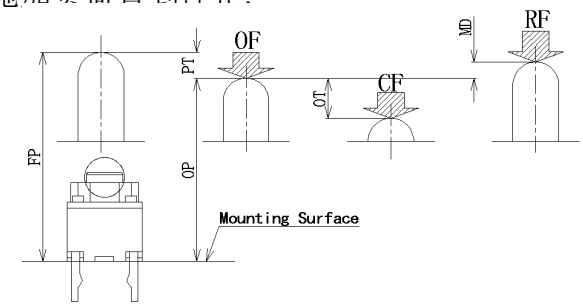
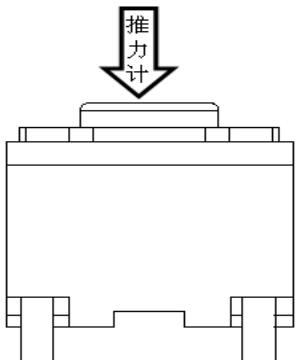
6. Electrical Performance/电气性能：

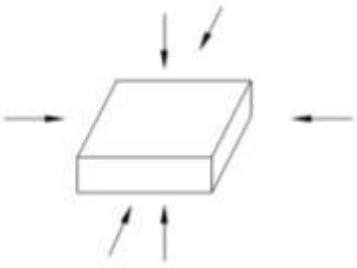
Item 项目	Description 项目描述	Test Condition 测试条件	Requirement 规格要求
6.1	Contact Resistance 接触电阻	Static load: (Operation force)x2, which is applied on the center of Switch stem. 静态负载：动作力的 2 倍，施加在手柄中心. Measurement tool: Contact resistance Meter. 测量工具：微电流接触电阻计(1KHz, 20mV,5~50mA) 在低电流（≤100mA）条件下测试. Measured at low current (100mA or less).	100mΩ Max 100mΩ 以下
6.2	Insulation Resistance 绝缘电阻	Apply a Voltage of DC 250 V for 1 minute, according to the below method. (1) Between terminals. (2) Between terminal and Body. 输入 250V DC 电压 1 分钟，按如下接触方法测试： (1) 端子与端子之间. (2) 端子与外壳之间.	100MΩ Min 100 兆欧以上
6.3	Dielectric withstanding voltage 耐电压	Apply a Voltage of AC 250 V (50~60Hz) for 1 minute, according to the below method. (1) Between terminals. (2) Between terminal and Body. 输入 250V AC 电压 1 分钟，按如下接触方法测试： (1) 端子与端子之间. (2) 端子与外壳之间.	No evidence of breakdown 无瞬断、击穿等破坏.

6.4	Bouncing 触点抖动	Operation speed：3~4 times/s 操作速度：每秒 3~4 次 Slightly push the center of stem by 3~4 times/s, to test the bounce at “ON” and “OFF” 以每秒 3~4 次的速度，轻轻在手柄中心加力，在”导通”与”瞬断”间测试. Oscillo scope 示波器 Switch Bouncing Test Circuit 抖动测定回路. 触点抖动用图：  t 为触点抖动时间	Before Life cycle: On: 5ms MAX,5 毫秒以下 Off: 5ms MAX,5 毫秒以下 After Life cycle: On: 10ms MAX,10 毫秒以下 Off: 10ms MAX,10 毫秒以下

7. Mechanical Performance/机械性能：

Item 项目	Description 项目描述	Test Condition 测试条件	Requirement 规格要求
7.1	The load curve 荷重曲线	Place the vertical direction of switch operation and gradually increase the load applied to the center of the stem until it stop. 开关的动作方向为垂直放置，向手柄中心逐渐施加负荷直到停止.  	See page 10 见第 10 页

7.2	Movement Characteristic 动作特征	Place the vertical direction of switch operation and gradually increase the load applied to the center of the stem until it stop. 开关的动作方向为垂直放置，向手柄中心逐渐施加负荷直到停止.  	See page 10 见第 10 页
7.3	Static Strength 静止强度	A static load of 0.5 Kgf shall be applied in the direction of button operation for a period of 60 seconds. 在手柄动作方向施加 0.5kgf 的静负荷 60 秒, 然后测试参数.  	No damage (Electrical and mechanical） 电气和机械性能正常.
7.4	Stem Pull Strength 手柄拉拔强度	Break by a pull force applied opposite to the direction of stem operation. 在推柄动作方向反向垂直施加拉力，使其破坏的程度.	500gf Min

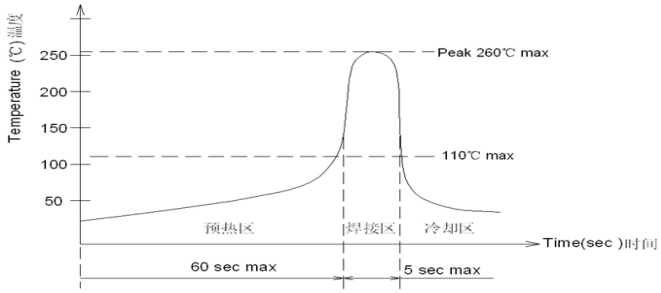
7.5	Shock 机械冲击	Measured by according to the below condition: (1) Acceleration: 80g　加速度: 80g (2) Cycles of test: 3 cycles each in 6 directions, for a total of 18 cycles. 试验次数：每个方向 3 次，6 个方向共 18 次. 	Shall meet No.6，7.1，7.2. 满足 6，7.1，7.2 要求.
7.6	Life Test 寿命测试	(1) Weight:150gf 砝码：150gf (2) Operation speed：2~3cycles/s 操作速度：2~3 次/秒 (3) Push force：Maximum value of operation force. 按压力：操作力规格值的上限. (4) Cycles：3,000,000 times Min 操作次数：300 万次以上	Contact resistance: 10000mΩ Max 接触电阻：10000 毫欧以下 Bouncing：10ms Max 触点抖动：10 毫秒以下 Operation force：Variation rate within ±30% 操作力的变化范围在初始值的±30%以内.

8. Environmental Performance/环境性能：

Item 项目	Description 项目描述	Test Condition 测试条件	Requirement 规格要求

8.1	Cold test 耐寒性	(1) Temperature : - 20±2℃ 温度：- 20±2℃ (2) Duration of test: 96h 持续时间：96 小时 (3) Take off a drop water 去掉水珠 (4) Standard conditions after test : 1h 试验后的放置条件：1 小时	Contact resistance: 200mΩ Max Shall meet : No. 6.2 to 6.4 No. 7.1 to 7.2 接触电阻 200mΩ以下 满足: No. 6.2 to 6.4 No. 7.1 to 7.2
8.2	Heat test 耐热性	(1) Temperature : 80±2℃ 温度：80±2℃ (2) Duration of test: 96h 持续时间：96 小时 (3) Take off a drop water 去掉水珠 (4) Standard conditions after test : 1h 试验后的放置条件：1 小时	Contact resistance: 200mΩ Max Shall meet : No. 6.2 to 6.4 No. 7.1 to 7.2 接触电阻 200mΩ以下 满足: No. 6.2 to 6.4 No. 7.1 to 7.2
8.3	Temperature cycle 温度循环	(1) Test cycles: 5 cycles 试验周期：5 个周期 (2) Standard condition after test:1h 试验后的放置条件：1 小时	Contact resistance: 200mΩ Max Shall meet : No. 6.2 to 6.4 No. 7.1 to 7.2 接触电阻 200mΩ以下 满足: No. 6.2 to 6.4 No. 7.1 to 7.2
8.4	Soldering heat test 耐焊接热	Soldering area: T/2 of PWB thickness. (PWB: T=1.6mm) 焊接面积：印刷基板的 1/2 厚度处 Soldering temperature: 260±5℃ Soldering time: 3±0.5s 焊接温度：260±5℃ 焊接时间：3±0.5 秒	Appearance: No abnormality. 外观无异常

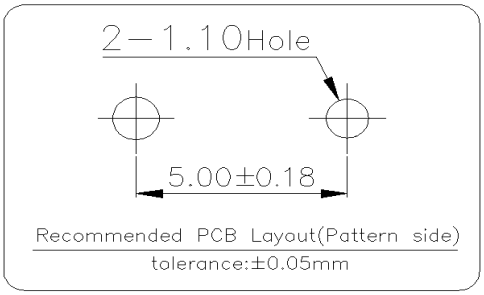
	Temperature 温度	Duration of test 持续时间
1 cycle 一次循环	20±5℃	1h
	-20±2℃	1h
	20±5℃	1h
	80±5℃	1h

8.5	Solderability 可焊性	1. Hand soldering 手工焊接： Please practice according to below condition: (1) Soldering Temperature : 350±5℃ 焊接温度：350±5℃ (2) Continual soldering time: 3±0.5s 连续焊接时间：3±0.5 秒 (3) Capacity of soldering iron: ≤20w 电烙铁功率：20 瓦以下 2. Automatic PIP soldering 自动波峰焊接： For the product of T/H, according to below condition: 波峰焊温度曲线图(单波峰)  	At least 95% of surface area of immersed portion shall be covered by solder. 侵焊面积大于 95%以上.
8.6	Humidity test 耐湿性	(1) Temperature : 60±2℃ 温度：60±2℃ (2) relative humidity: 90~95% R.H. 相对湿度: 90~95% R.H. (3) Duration of test: 96h 持续时间：96 小时 (4) Take off a drop water 去掉水珠 (5) Standard conditions after test: 1h 试验后的放置条件：1 小时	Contact resistance: 200mΩ Max Shall meet : No. 6.2 to 6.4 No. 7.1 to 7.2 接触电阻 200mΩ以下 满足: No. 6.2 to 6.4 No. 7.1 to 7.2

8.7	Withstand K_2S 硫化测试	Apply the following environment to test: 根据下列条件进行测试 (1) Temperature: 35±5℃ 温度：35±5℃ (2) K_2S Density: 2%; 硫化钾浓度：2% (3) Duration: 2 minute. 持续时间：2 分钟	Appearance: No corrosion spot, no crack, no base plate naked. 外观：无腐蚀点，无裂纹，无裸露基材. Contact Resistance: 200 mΩ Max 接触电阻：200 毫欧以下

9. Recommended PCB Layout 推荐的 PCB 安装焊盘规格：

(Top View)
(Single face board T=1.6mm)



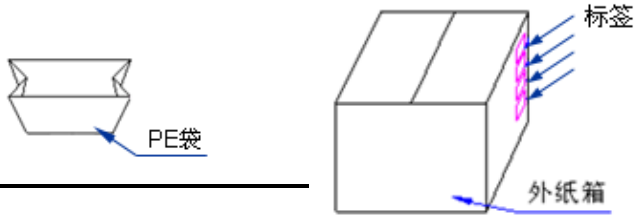
10. Operaticn (FP/OP/PT/OF/) Movement Characteristic 动作特征：

Parameter	Unit	Specification	Remark
FP	mm	6.00±0.20	
OP	mm	5.65±0.20	
PT	mm	0.35±0.20	
OF	gf	80±20	

11. Packaging 包装:

Packaging type: 1000 PCS,Pe bag / 20000 PCS,outer cartons .

包装方式: 1000Pcs/PE1 / 20000Pcs/外纸箱.



12. Precaution 注意事项：

12.1 Immersion Soldering condition 浸焊条件

ITEM 项目	CONDITION 条 件
Preheat temperature 预热温度	110℃ Max (Ambient temperature of soldering surface of P.W.B) 110℃ 以下(印刷基板焊锡面周围的温度)
Preheat time 预热时间	60s, Max 60 秒以内
Area of flux 助焊剂面积	1/2 Max of PWB Thickness 印刷基板厚度的 1/2 以内
Temperature of solder 焊锡温度	260±5℃ 260±5℃
Time of immersion 浸焊时间	Within 5s 5 秒以内
Number of soldering 焊接次数	2time Max (But should down heat of the first soldering) 2 次以内
Printed wiring board 印刷基板	Single side copper-clad laminates 单面铜箔

(1) After switches were soldered, please be careful not to clean switches with solvent
开关浸焊后,注意不要用溶剂清洗.

(2) Under the condition of using soldering iron, soldering temperature shall be 350℃ max within 3 sec.
在使用铬铁的情况下，焊锡温度应在350℃以下，焊接时间3秒以内.

12.2 Notes 注意点：

(1) Please be cautious not to give excessive static load or shock to switches.
注意不要施加超负荷的压力或晃动开关.

(2) Please be careful not to stack up P. W. B. after switches were soldered.
开关焊接以后,印刷基板注意不要叠放.

(3) Preservation under high temperature and high humidity or corrosive gas should be avoided Especially. When you need to preserve for a long period, do not open the carton.
保管时尤其应注意避开高湿高温和有腐蚀性气体的环境. 如需长时间保存,请不要打开包装箱.

(4) The standard storage period is 3 months, with maximum up to 6months, preferably to be used as soon as possible. After opening the package, you should put the remaining switches in a plastic bag to prevent from damp and corrosive gas.
保存标准为 3 个月，限度为 6 个月以内，请尽早使用. 打开包装后，有剩余品时，应将剩余部分以胶袋包装好以同外界隔离，请进行合适的防湿，防腐蚀气体等处理后进行保管.

(5) This Product Specification is considered as the technical agreement on product between the receiving customer and Kailh. Any information on Product Catalogue which is in conflict with or

different from the corresponding information of this document is considered as invalid.
该规格书为客户与凯华公司产品在技术方面的共识 ,其他相关数据上与该规格书不一致的内容都是无效的.

(6) If customer issue purchase orders without confirmation by signature of this specification after receipt, such confirmation will be considered as granted upon receipt of the first purchase order.
如果顾客收到规格书后没有信息反馈而直接向我公司订货，我们将认为贵客已接受此规格书.

(7) If there is no order or no request for new specification after 1 year upon this specification is issued, the specification will be regarded as invalid.
本产品规格书从生效日起 1 年后，如果没有订货或再次申请最新规格书时请做无效处理.

(8) Products meet the ROHS & REACH environmental management substances control standards
产品满足ROHS & REACH 环境管理物质管制标准